

Machine list

Plant Sárvár



Description	Type	Work piece dimension	Manufacturer	Installation	Pieces
Machining centre	MKC 500	500 x 500 x 500	H	1992	3
	HMC 500		H	1995	1
	MX-50HB	700 x 800 x 700	J	2001	2
	MA500H	700 x 900 x 780	J	2005	1
	MA500HB	700 x 900 x 780	J	2007	1
Ring production line	SONIM TP10 CNC Turning	Ø130 x 30	F	1989	3
	KITAKO CNC Turning		D	1989	1
	HESSAP CNC Turning		D	1989	1
	RL-253 CNC Turning		J	2002	1
	MW200GT CNC Turning		J	2003	1
DENSO House production line	TV 300 Turning	170 x 160 x 170	J	2003	2
	ACCUMILL-4000 Machining centre		J	2003	10
Steering arm production line	EEN-320 CNC Turning	different	H	1999	2
	EEN-400 CNC Turning		H	1985	1
	SPT-32 CNC Turning		CZ	1990	1
	SD-610 NC Turning		H	1990	1
Spline cold rolling machine	ZRM-9	Ø40 - Ø100 z = 10 - 48	D	1978	1
Centreless grinding machine	SASL 125	Ø3 - Ø100	DDR	1985	4
Surface grinding machine	SPD-30	200 x 1000	P	1983	1
	MC 3	190 x 650	USSR	1959	1
	TOS	220 x 500	CZ	1968	2
Horizontal broaching press machine	7B 520	Ø 220 length of work piece, max: 150	USSR	1972	2
NC, CNC Turning	SLT 320 CNC Turning	Ø260 x 100	H	2002	4
	SMT 350 Machining centre		H	2002	1
	OKUMA LB300MY-C1000 CNC Turning	Ø10-Ø600 x 1000	J	2001	1
	SPT-16 CNC Turning		CZ	1990	7
	EPA 320 NC Turning		H	1985	2
	LC-30 CNC Turning		J	1985	4
	SD-610 NC Turning		H	1996	2
	LCS 15 CNC		J	1999	1

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NC, CNC Turning	LB 25 OKUMA CNC Turning		J	2000	1
	LB 400M OKUMA CNC Turning		J	2000	1
	EPA 630 NC Turning		H	1990	1
	EPA 320 NC Turning		H	1989	1
	SL 500 CNC Turning		H	1996	3
	FRONTON CNC Turning		H	1998	1
	SPRY-25 Kopier Turning		CZ	1986	2
	SARY 42 Turning		CZ	1991	1
	TRAUB TND-360 CNC Turning		D	1990	1
	SRU-40 CNC Turning		CZ	1992	1
	SLT-500/1000 CNC Turning		H	2003	1
	PUMA 400 MB CNC Turning		KR	2007	1
	SLT-400/1000 CNC Turning		H	2003	1
	PM-610 Machining centre		H	2003	1
	PUMA 400 B	Ø 600 x 1000	KR	2007	1
Brake-adjusting lever production line	EPA 320 CNC Turning		H	1984	1
	EEN 320 CNC Turning		H	1992	2
	SL-320 CNC Turning		H	1986	2
Spot welding	Nominal power: 100 kVA	t = 1 - 5			4
Heat treatment	shaft furnace; annealing	D 650 x 1600 max: 650 °C			4
	bath furnace; normalization	800x600x1600 max: 1200 °C			5
	temper-hardening				
high and medium frequency induction heating	high frequency	D100 x 600			1
	medium frequency	D100 x 600			2
Band saw	PP-362 CNC	430 x 360		2006	1